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Revision Number 0

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name Ecoworks™ Tablets

Other means of identification

SSYS Part Number 400620-0001

Synonyms Alkaline cleaning agent

Recommended use of the chemical and restrictions on use

Recommended Use Additive manufacturing

Uses advised against No information available

Supplier's details

Supplier Address
Stratasys Inc
7665 Commerce Way
Eden Prairie, MN
55344
TEL: 1(952) 937 3000

Emergency telephone number

Emergency Telephone Number 1(952) 937 3000
+49 722 97772281 - Global - English language response
+1 978 495 5580 - USA - Multi lingual response

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200).

Serious Eye Damage/Eye Irritation	Category 2
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GHS Label elements, including precautionary statements

Emergency Overview

Signal Word	Warning
Hazard Statements	
• Causes serious eye irritation	

**Appearance** White.**Physical State** Solid (powder).**Odor** None.**Precautionary Statements****Prevention**

- Wash face, hands and any exposed skin thoroughly after handling.
- Wear eye/face protection.

General Advice

- None

Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.

Storage

- None

Disposal

- None

Hazard Not Otherwise Classified (HNOC)

Not applicable.

Other information

Harmful to aquatic life.

27% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

Alkaline cleaning agent

Chemical Name	CAS-No	Weight %	Trade secret
Sodium bicarbonate	144-55-8	30-35	*
Aspartic acid, N-(1,2-dicarboxyethyl)-, tetrasodium salt	144538-83-0	25-30	*
Sodium carbonate	497-19-8	20-25	*
Sodium percarbonate	15630-89-4	10-15	*
Polyethylene glycol	25322-68-3	1-4	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.

Skin Contact

Wash skin with soap and water. If skin irritation persists, call a physician.

Inhalation

Move to fresh air. If symptoms persist, call a physician.

Ingestion Drink plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Consult a physician if necessary.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects Eye irritation/reactions.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water spray. Dry powder. Foam. Carbon dioxide (CO₂).

Unsuitable Extinguishing Media No information available.

Specific Hazards Arising from the Chemical

Burning produces obnoxious and toxic fumes. Carbon monoxide. Carbon dioxide (CO₂). Nitrogen oxides (NO_x)

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Avoid contact with skin, eyes and clothing. Use personal protective equipment. Ensure adequate ventilation. Avoid dust formation. Avoid inhalation of dust. High risk of slipping due to leakage/spillage of product.

Environmental Precautions

Environmental Precautions Avoid release to the environment. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Avoid dust formation. Avoid breathing dust. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. Do not take internally. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep tightly closed in a dry and cool place. Keep away from direct sunlight. Keep away from heat. Store away from incompatible materials. See Section 10 for Incompatibles.

Incompatible Products Strong oxidizing agents. Strong reducing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection Tightly fitting safety goggles.
Skin and Body Protection Protective gloves.
Respiratory Protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Solid (powder).	Appearance	White.
Odor	None.	Odor Threshold	No information available.

<u>Property</u>	<u>Values</u>	<u>Remarks/ - Method</u>
pH	No data available	None known
Melting Point/Range	No data available	None known
Boiling Point/Boiling Range	No data available	None known
Flash Point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	No data available	None known
Water Solubility	No data available	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	No data available	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	No data available	None known

Flammable Properties Not flammable

Explosive Properties No data available
Oxidizing Properties No data available

Other information

VOC Content (%) No data available

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Incompatible products.

Incompatible materials

Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Ammonia.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information****Inhalation**

Product dust may cause irritation of respiratory tract.

Eye Contact

Causes serious eye irritation. Dust contact with the eyes can lead to mechanical irritation.

Skin Contact

Contact with dust can cause mechanical irritation or drying of the skin.

Ingestion

Not an expected route of exposure. May be harmful if swallowed. May cause gastrointestinal discomfort if consumed in large amounts.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium bicarbonate	= 4220 mg/kg (Rat)	-	-
Sodium carbonate	= 4090 mg/kg (Rat)	-	-
Sodium percarbonate	= 1034 mg/kg (Rat)	-	-
Polyethylene glycol	= 28 g/kg (Rat)	> 20 g/kg (Rabbit)	-

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

No information available.

Delayed and immediate effects and also chronic effects from short and long term exposure**Sensitization**

No information available.

Mutagenic Effects

No information available.

Carcinogenicity

Contains no ingredients above reportable quantities listed as a carcinogen.

Reproductive Toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Target Organ Effects

Eyes. Skin. Respiratory system.

Aspiration Hazard

No information available.

Numerical measures of toxicity - Product**Acute Toxicity** 27% of the mixture consists of ingredient(s) of unknown toxicity.*The following values are calculated based on chapter 3.1 of the GHS document:***LD50 Oral** 2788 mg/kg; Acute toxicity estimate**LD50 Dermal** 695933 mg/kg; Acute toxicity estimate**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Harmful to aquatic life

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Sodium bicarbonate 144-55-8	EC50 120 h: = 650 mg/L (Nitzschia linearis)	LC50 96 h: 8250-9000 mg/L static (Lepomis macrochirus)		EC50 48 h: = 2350 mg/L (Daphnia magna) >84 mg/L (48h)
Aspartic acid, N-(1,2-dicarboxyethyl)-, tetrasodium salt 144538-83-0				
Sodium carbonate 497-19-8	EC50 120 h: = 242 mg/L (Nitzschia)	LC50 96 h: = 300 mg/L static (Lepomis macrochirus) LC50 96 h: 310 - 1220 mg/L static (Pimephales promelas)		EC50 48 h: = 265 mg/L (Daphnia magna)
Sodium percarbonate 15630-89-4	EC50 240 h: = 70 mg/L (Chlorella emersonii)	LC50 96 h: = 70.7 mg/L static (Pimephales promelas)		EC50 48 h: = 4.9 mg/L (Daphnia pulex)
Polyethylene glycol 25322-68-3		LC50 24 h: > 5000 mg/L (Carassius auratus)	EC50 = 100000 mg/L 15 min	

Persistence and Degradability No information available.**Bioaccumulation** No information available.**Other Adverse Effects**

No information available.

13. DISPOSAL CONSIDERATIONS**Waste Disposal Methods** Dispose of in accordance with federal, state, and local regulations**Contaminated Packaging** Do not re-use empty containers.**14. TRANSPORT INFORMATION****DOT** Not regulated**15. REGULATORY INFORMATION****International Inventories**

TSCA	Complies
DSL	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations.

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION				
NFPA	Health Hazard 2	Flammability 0	Instability 0	Physical and Chemical Hazards -
HMIS	Health Hazard 2	Flammability 0	Physical Hazard 0	Personal Protection X

Prepared By Product Stewardship
 23 British American Blvd.
 Latham, NY 12110
 1-800-572-6501

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General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet